

Mucoadhesive System To Enhance Drug Activity Containing Flurbiprofen As Model Drug

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Abstract

To develop buccal mucoadhesive drug delivery system which retains and diffuses drug for a prolonged period of time. Flurbiprofen due to its use in elderly patients for the symptoms of joint pain as well as in dental issues, Aim is to facilitate patients by prolonging the delivery of drug substance by formulating mucoadhesive system. Mucoadhesive polymers like HPMC, Sodium carboxy methyl cellulose and carbopol were used to formulate the tablets by using direct compression method. Characterization of the tablets was done to confirm their usability. Results, indicate that the formulations no F8, F9 and F12 which were prepared by using Carbopol 971 shows better pH, mucoadhesive and release retarding effect. So, it is concluded that carbopol has excellent water retaining properties and it also retards the drug.

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Keywords: Mucoadhesive drug delivery system; Dry granulation technique; *in-vitro* characterization.

1. Introduction

The term “Adhesion” it simply depicts the process in which the two surfaces are attached or fixed with each other. The definition of that particular term changes depending upon the nature of its use (Manogna, Nagaveni et al.). Finally the term “Bioadhesion” is defined as a system in which there appears a force of attraction between the polymer and the biological membrane. This force of attraction / adhesion provides the adherence of the polymer at the biological membrane for a prolonged period of time. As many alternate routes of drug administration are available but oral route is most preferable route of drug administration (Reddy, Anjum et al. 2013). Oral route is also divided into many types but this route is limited depending upon the active moiety and dosage form. High first pass metabolism and degradation of drugs especially proteins and peptides in stomach make this route a less selective than other routes of drug administration. Here comes an alternative route to oral route is the buccal administration of the drugs, especially the buccal adhesive drug delivery system. Mucous membrane present in oral cavity provides a best opportunity for administration of medications. This route of drug administration provides the opportunity for both local as well as systemic delivery of the active drugs (Singh and Deep 2013). Other than buccal route drugs can be administered by nasal as well as by vaginal route where the mucous membranes are present (Gupta, Singhvi et al. 2011). Oral region further divides into sublingual, buccal and local drug delivery based on the method of drug delivery. In case, of sublingual drug delivery the dosage form is placed on the floor of the oral cavity beneath the tongue. While, for Buccal delivery drug in which the dosage form is placed within the mucosal lining against the

cheeks wall. And for local delivery in which the drug is delivered inside the oral cavity region(Reddy, Anjum et al. 2013).

2. Materials and Methods

2.1 Materials

Flurbiprofen received as a gift sample from CCI Pharma Pvt Ltd, Methocel K4M and K15M are purchased from sigma Aldrich, Sodium CMC, Lactose (Anhydrous), Talc and Magnesium Stearate were purchased from Fluka international. All ingredients were of analytical grade

2.2 Method

Flurbiprofen was used as a model drug for the preparation of mucoadhesive tablets. Buccal adhesive tablets were prepared by direct compression method using different polymers which includes HPMC K4M, HPMC K15M, Sodium carboxy methyl cellulose (Na CMC), and carbopol. All of these polymers were employed in varying concentration as depicts in table no 1. All of the ingredients used were of analytical grade. First of all the ingredients are weighed accordingly, then they are mixed in a mortar and pestle. In the last stages for the sake of lubrication magnesium stearate and talc was added. The finally mixed material was slightly compressed on the 6 mm flat faced punch by using direct compression method. The total weight of the formulation was maintained 294 mg (Kadam, Yeole et al. 2014).

Table 1. Formulation profile for bioadhesive buccal tablets

Ingredients Mg/Tablet	F ₁	F ₂	F ₃	F ₄	F ₅	F ₆	F ₇	F ₈	F ₉	F ₁₀	F ₁₁	F ₁₂
Flurbiprofen	200	200	200	200	200	200	200	200	200	200	200	200
HPMC k4M	35	----	----	----	17.5	17.5	----	----	27.5	11.7	----	—
HPMC k15M	—	35	----	----	17.5	—	17.5	----	—	----	11.7	—
Carbopol 971p	—	----	7.5	----	----	—	----	7.5	7.5	----	----	5
Sodium CMC	—	----	----	35	----	17.5	17.5	27.5	—	23.3	23.3	30
Lactose	55	55	82.5	55	55	55	55	55	55	55	55	55
Magnesium stearate	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75	1.75
Talc	2	2	2	2	2	2	2	2	2	2	2	2
Total (mg)	294	294	294	294	294	294	294	294	294	294	294	294

2.3 Characteristics

2.3.1 Physicochemical evaluation of buccal tablet

a. Weight variation

Pick randomly ten tablets, then weights them and calculate their average weight.

b. Hardness

Hardness of the prepared tablets checked by picking three tablets from each prepared batch and then checked hardness by using Monsanto hardness tester and average values of the tables calculated.

c. Friability

Friability of the tablets is checked in order to justify the loss of tablets due to shock. Six tablets were selected and placed in the plastic chamber of friabilator revolving at 25 rpm for 4 min. Roche friabilator was used for that test conduction. Tablets weighed before and after the completion of the test.

d. Thickness

Micrometer screw gauge was used in order to determine the average thickness of the formulated tablets. From each batch ten tablets were selected and then their average is noted.

2.4 Content uniformity

Randomly five tablets were selected than they are grounded into a fine powder by using mortar and pestle. Grounded tablets must be equal to a single dose. The powder is then dissolved in methanol solution. The prepared mixture is then sonicated for about 15 minutes. After sonication the resultant mixture passes through Whatmann filter paper having pore size 0.45 μm . In order to confirm the presence of drug content it is then analyzed spectrophotometrically at 281 nm using a UV spectrophotometer single beam. The process is repeated for three times and the average is noted (Patel, Shah et al. 2014).

2.5 Swelling study

Weight (W1) represents the weight of individual tablet which is then placed on a agar gel plate having a concentration of 2% at $37 \pm 1^\circ\text{C}$ in incubator. After time starting from 1 hour to 6 hours tablets were taken out and the extra water is then removed by using filter paper a suitable absorbent. Now, another weight (W2) appeared which represent the weight of swollen tablets. By using the given formula the swelling index of the tablets was calculated.

$$\text{SI} = (W2 - W1) / W1 \quad (1)$$

2.6 Surface pH

pH of the prepared tablets is an important characterization because acidic or basic both pH can irritate the buccal mucosa. That is why the pH of the formulated tablets is kept possibly near the neutral 7 pH. To perform this test tablets are placed in a 6.8 pH media with 2 ml saliva fluid for approximately 2 hours. Now the pH of the tablets is determined by touching the tablet surface with pH electrode. All of the readings were taken three times and their mean is then calculated.

2.7 In vitro mucoadhesive force

To study bio adhesion of prepared tablets the two-armed balance method by making slight modifications was used. Eggshell membrane of a fresh egg was used for this process. Membrane removed from egg shell was stuck at the base of a small size beaker which is further attached to a large sized beaker. Phosphate buffer having pH 6.8 was then poured on the beaker on the upper surface of the egg membrane. Finally tablet was attached at the upper side of the clamp and the assembly was slowly raised until the tablet and membrane come in contact with each other. Waiting for 5 minutes, water is then added to the tablet is detached. The weight of the water in grams, which detaches the tablet will provide us the strength of bioadhesive force, which further is calculated using the equation.

$$\text{Force of adhesion (N)} = \text{bioadhesive strength} \times 9.81 / 1,000 \quad (2)$$

2.8 In vitro drug release study

USP dissolution apparatus with rotating paddle apparatus was used to study the drug release pattern from the prepared mucoadhesive tablets. Phosphate buffer with pH 6.8 was used. The baskets were filled 250ml with prepared buffer. Rotating paddles were fixed at 50 rpm at a temperature fixed at $37 \pm 0.5^\circ\text{C}$. Buccal tablets were attached to a glass disk than placed at the base of the baskets. Aliquot quantity of about 5 ml sample than taken from the basket and is placed with the fresh sample. Obtained sample is than filtered through 0.45- μm sized filter. Than proper dilutions are made and observed under single beam spectroscopy at 281 nm wavelength(Darwish and Elmeshad 2009).

3. Results and Discussion

3.1 Physicochemical evaluation of buccal tablet

Hardness of the formulated tablets was shown within the range of 8.2 ± 0.10 to 6.5 ± 0.14 . While weight variation which is approximately up to 100% shows that there is low variation in the tablets binding and the loss of content is less also. Percentage friability ranges from 0.01 to 0.31 which also shows there is less loss of drug powder from the formulated tablets. Drug content analysis shows that the drug is properly blended with in the tablets and ranges from 101.45 ± 0.51 to 98.43 ± 0.23 from maximum to minimum value.

Table 2. Physicochemical evaluation of buccal tablets

Formulation no.	Hardness (Kg/Cm ²) Mean $\pm$ S.D.	Thickness (mm) Mean $\pm$ S.D.	Weight variation(mg) Mean $\pm$ S.D.	% Friability	Drug Content % Mean $\pm$ S.D.
F ₁	8.0 ± 0.19	3.61 ± 0.05	101.34 ± 3.85	0.01	100.98 ± 0.31
F ₂	8.2 ± 0.10	3.60 ± 0.05	99.12 ± 4.89	0.02	101.42 ± 0.32
F ₃	6.5 ± 0.14	3.58 ± 0.05	101.17 ± 1.62	0.31	101.45 ± 0.51
F ₄	7.6 ± 0.46	3.58 ± 0.05	98.48 ± 1.71	0.25	99.69 ± 0.05
F ₅	7.5 ± 0.10	3.64 ± 0.09	101.88 ± 1.59	0.15	99.35 ± 0.31
F ₆	7.8 ± 0.12	3.61 ± 0.05	99.85 ± 1.24	0.02	98.43 ± 0.23
F ₇	7.5 ± 0.12	3.62 ± 0.05	99.92 ± 1.95	0.30	101.23 ± 0.21
F ₈	8.0 ± 0.32	3.57 ± 0.05	100.54 ± 2.14	0.31	100.99 ± 0.22
F ₉	7.9 ± 0.42	3.60 ± 0.05	101.85 ± 2.16	0.01	99.63 ± 0.26
F ₁₀	7.3 ± 0.12	3.61 ± 0.01	99.89 ± 1.99	0.25	100.10 ± 0.50
F ₁₁	7.2 ± 0.24	3.60 ± 0.05	99.83 ± 2.33	0.04	101.91 ± 0.03
F ₁₂	7.6 ± 0.19	3.60 ± 0.01	99.15 ± 1.63	0.05	100.56 ± 0.00

3.2 Swelling studies

Swelling studies were performed on the prepared tablets for 1 hour to 06 hours. Initially the tablet was very smooth and then it absorbs the varying amount of water depending upon the water swelling ability of the polymer as shown in figure.



Figure 1. Representing the swelling behavior of buccal tablet

Table 3. Buccal tablet swelling profile

Formulation No	% Swelling Index (Mean $\pm$ S.D.) Time (Hours)			
	1	2	4	6
F ₁	36.96 $\pm$ 0.25	32.11 $\pm$ 0.41	54.39 $\pm$ 0.43	48.33 $\pm$ 0.45
F ₂	17.64 $\pm$ 0.26	13.49 $\pm$ 0.11	50.14 $\pm$ 0.14	52.11 $\pm$ 0.17
F ₃	26.00 $\pm$ 0.19	23.42 $\pm$ 0.72	42.31 $\pm$ 0.21	44.23 $\pm$ 0.25
F ₄	40.66 $\pm$ 0.27	40.71 $\pm$ 0.12	40.71 $\pm$ 0.12	23.42 $\pm$ 0.72
F ₅	53.81 $\pm$ 0.24	24.29 $\pm$ 0.21	57.43 $\pm$ 0.12	55.71 $\pm$ 0.10
F ₆	27.74 $\pm$ 0.25	39.41 $\pm$ 0.34	36.47 $\pm$ 0.49	42.35 $\pm$ 0.59
F ₇	47.61 $\pm$ 0.14	43.71 $\pm$ 0.20	23.00 $\pm$ 0.09	27.74 $\pm$ 0.25
F ₈	60.00 $\pm$ 0.10	61.42 $\pm$ 0.04	64.21 $\pm$ 0.11	54.75 $\pm$ 0.14
F ₉	29.25 $\pm$ 0.21	40.39 $\pm$ 0.05	40.31 $\pm$ 0.09	45.19 $\pm$ 0.08
F ₁₀	30.00 $\pm$ 0.14	23.00 $\pm$ 0.09	52.00 $\pm$ 0.04	33.00 $\pm$ 0.08
F ₁₁	42.95 $\pm$ 0.07	12.79 $\pm$ 0.30	41.80 $\pm$ 0.26	41.85 $\pm$ 0.21
F ₁₂	39.41 $\pm$ 0.11	57.06 $\pm$ 0.03	44.12 $\pm$ 0.01	50.00 $\pm$ 0.09

3.3 Surface pH

Surface pH of the prepared tablets was maintained near to neutral pH, the reason behind is to prevent it from any damage to buccal mucosa lining as shown.

Table 4. pH data of buccal tablets

Formulation No.	pH
F ₁	7.0 $\pm$ 0.19
F ₂	7.2 $\pm$ 0.10
F ₃	6.5 $\pm$ 0.14
F ₄	6.6 $\pm$ 0.46
F ₅	6.5 $\pm$ 0.10
F ₆	6.8 $\pm$ 0.12
F ₇	6.5 $\pm$ 0.12
F ₈	7.0 $\pm$ 0.32
F ₉	6.9 $\pm$ 0.42
F ₁₀	6.3 $\pm$ 0.12
F ₁₁	7.1 $\pm$ 0.24
F ₁₂	7.2 $\pm$ 0.19

3.4 In vitro mucoadhesive force

Mucoadhesive force depicts the binding of the polymer and the mucin layer of the buccal mucosa when they come in contact with each other. When polymer absorbs more water and more swelling will result in more binding at buccal layer. Carbopol 971 shows greater mucoadhesive properties.

Table 5. Mucoadhesive data of tablets

Formulation No.	Mucoadhesive force
F ₁	22.28 $\pm$ 0.86
F ₂	23.39 $\pm$ 1.78
F ₃	22.97 $\pm$ 1.48
F ₄	20.54 $\pm$ 0.98
F ₅	23.25 $\pm$ 1.16
F ₆	38.81 $\pm$ 0.28

F ₇	32.64±1.50
F ₈	53.10±0.21
F ₉	55.53±1.63
F ₁₀	32.06±2.07
F ₁₁	22.98±2.18
F ₁₂	35.75±0.39

3.5 In-vitro drug release study

In-vitro drug release of all the prepared tablets was shown. Formulations prepared by using carbopol show a retarding effect more than other prepared tablets.

Table 6. *In-vitro* release profile for formulation F1 to F6

Sr.no	Time (hr)	% Cumulative Drug Released (Mean± S.D.)					
		F1	F2	F3	F4	F5	F6
1	0	0.00±00	0.00±00	0.00±00	0.00±00	0.00±00	0.00±00
2	1	12.87±0.45	12.70±1.08	4.57±0.37	1.58±0.50	7.89±0.12	6.39±0.43
3	2	28.88±0.25	19.41±0.29	14.06±0.41	10.72±0.56	11.59±0.13	14.23±0.54
4	3	41.66±0.58	31.14±0.59	27.92±0.23	14.10±0.49	20.78±0.17	20.29±0.87
5	4	54.01±0.76	43.43±0.54	36.37±0.45	26.80±0.43	30.53±0.18	24.39±0.67
6	5	63.94±0.32	54.95±0.35	46.70±0.53	35.91±0.51	44.31±0.21	44.11±0.57
7	6	73.75±0.82	66.37±0.27	63.40±0.60	49.06±0.56	56.01±0.15	56.64±0.90
8	7	79.97±0.94	72.38±0.43	77.03±0.45	63.44±0.34	63.62±0.18	75.88±0.34
9	8	88.37±0.55	86.39±0.56	80.10±0.29	95.50±0.39	69.28±0.23	98.05±0.51

Table 7. *In-vitro* release profile for formulation F7 to F12

Sr. no.	Time (hr)	%Cumulative Drug Released (Mean±S.D.)					
		F7	F8	F9	F10	F11	F12
1	0	0.00±00	0.00±00	0.00±00	0.00±00	0.00±00	0.00±00
2	1	8.22±0.44	4.07±0.08	0.75±0.12	11.38±0.32	1.91±0.54	2.74±0.56
3	2	16.40±0.38	9.57±1.18	3.08±0.78	15.76±0.45	9.39±0.35	5.41±0.98
4	3	27.45±0.24	16.60±1.13	10.73±1.01	25.80±0.79	12.77±0.47	13.58±0.49
5	4	35.74±1.00	25.99±1.10	15.61±1.23	36.41±0.97	27.12±0.95	28.10±0.50

6	5	47.72±0.55	35.43±0.21	21.34±1.42	49.72±0.99	31.58±0.27	35.89±0.59
7	6	61.77±0.48	44.42±0.47	33.24±1.03	62.95±0.91	46.04±0.81	45.89±0.73
8	7	68.75±0.82	54.13±1.62	40.57±0.99	78.24±0.89	56.75±0.34	52.95±0.84
9	8	76.10±0.75	59.91±1.09	44.94±0.94	91.95±0.95	63.04±0.46	60.38±0.22

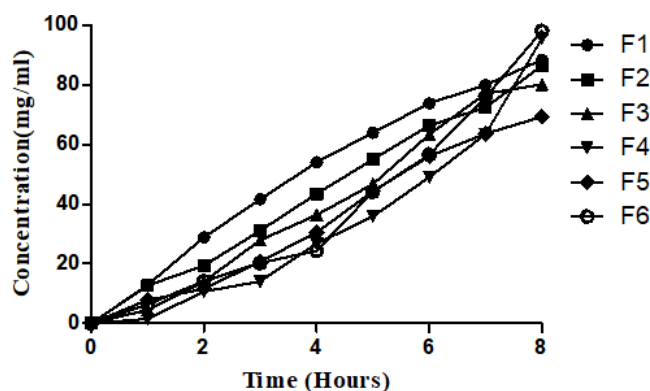


Figure 2. Dissolution data for formulations F1 to F6

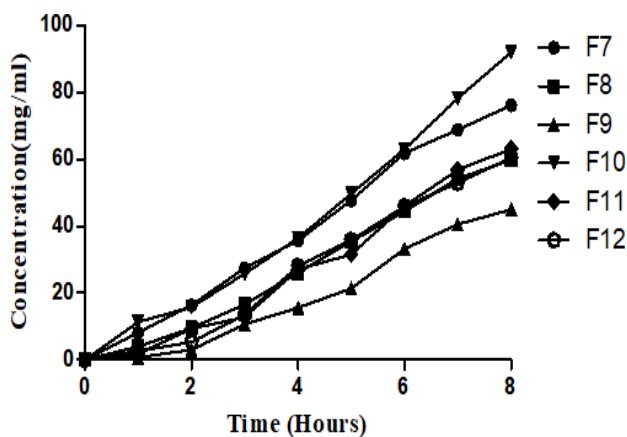


Figure 3. Dissolution data for formulations F7 to F12

4. Conclusion

Bioadhesive buccal tablets of Flurbiprofen could be prepared by direct compression method using bioadhesive polymers like HPMC K4M, HPMC K15M, Sodium carboxy methylcellulose, and carbopol. It is being evident from the prepared formulations that formulation no F8, F9 and F12 which were prepared by using Carbopol 971 shows better pH, mucoadhesive and release retarding effect. So, it is concluded that carbopol have excellent water retaining properties and it also retards the drug that is why further can be used in buccal controlled drug delivery system.

Conflict of Interest

All the authors declare no conflict of interest.

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